

## ECHOO SYSTEM

design Piero Lissoni

Modular elements with structure in poplar plywood, fir wood and chipboard and seat frame in steel with epoxy polyester powder coating, spring system with cross-woven elastic straps made of coated rubber, with a padding in polyurethane foam covered with a lining made of 100% polyester coupled with a thermo-fixed polyamide velveteen backing. Seat cushion padding with differentiated density polyurethane foam, covered with a lining made of polyester fiber, with needle-treatment and resin-coated, coupled with a polyamide velveteen backing. Armrest and backrest cushions in differentiated density polyurethane foam covered with mattress pad filled with pre-washed and sterilized goose down, stitched into separate compartments.

Steel tubular feet Ø15 mm, screwed into the seat frame using a bushing, with epoxy polyester powder coating in Gunmetal grey color, with floor support provided by adjustable black plastic tips.

Fabric or leather upholstery, fully removable with zippers and Velcro fastenings.

Seat depth: 69 - 109 - 151 cm.

Coffee tables available as freestanding elements or to be included in composition, with MDF structure and internal honeycomb core, veneered with wooden sheets in Stone Oak® with water-based coating, or in tobacco-dyed oak or multilayer wood veneer Striped Grey, with acrylic coating.

### Feet



Gunmetal Grey  
Lacquering

### Table Top



Stone Oak®



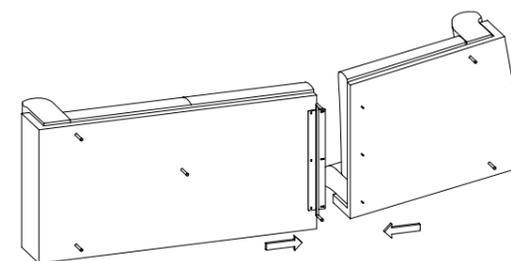
Striped Grey



Tobacco-dyed  
Oak

### Notes

The various elements are joined together by brackets, as shown in the drawing below.



For compositions with different elements and coffee tables, please attach a general sketch to the order.

Wood is a living material; therefore, it can have slight color and dimension changes. The presence of any non-homogeneous color shades is not to be considered a defect but a quality. Please note that the direct sunlight exposure may alter the wood color; therefore, we recommend the periodic position shift of the objects placed on the furniture for the first months to avoid differences in shades between exposed and covered portions.

STRIPED GREY: it is a decorative multilaminar wood veneer, always finished with a transparent acrylic painting, which features exclusive patterns reproducing the natural characteristics of wood. We would like to remind you that, being a natural and living wooden material, it may present non-homogeneous colour shades, which are peculiarities of the material itself.

STONE OAK®: this wood owes its particular coloring to an entirely natural process. Because of this, some slabs may look more brown than others. Our commitment is to provide you a high-quality product; any differences in color should not be considered as defects.

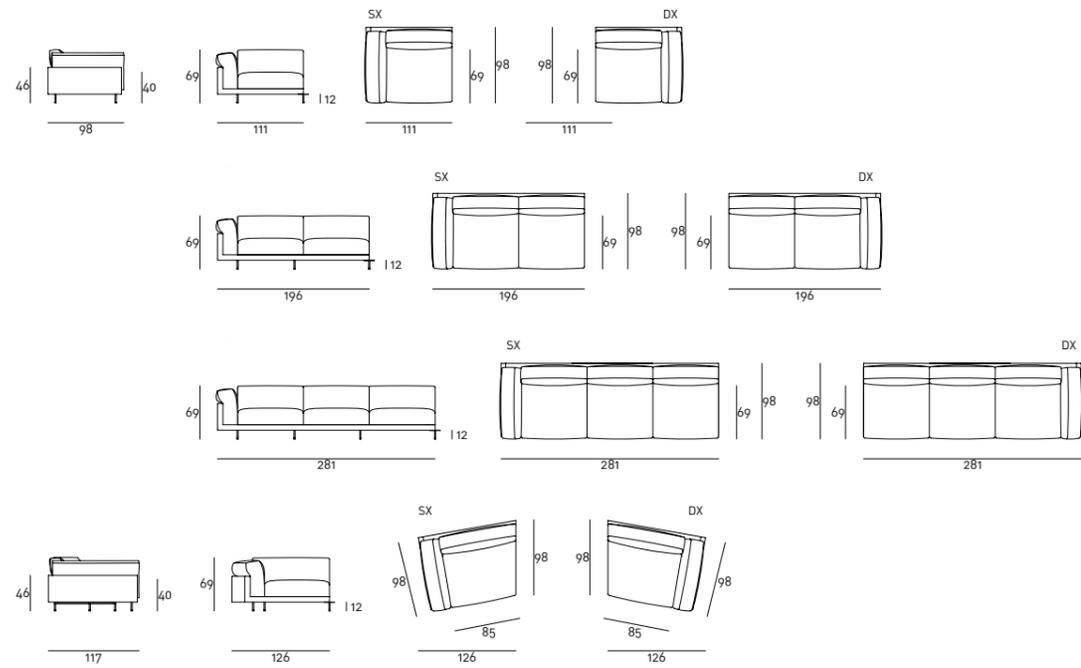
On request, an additional protective (acrylic solvent) painting is available for the Stone Oak® finishing only. It should be noted that this additional coating slightly changes the natural color and texture of the surface. Although this supplementary painting increases the surface resistance, it is still a natural material; therefore, small superficial stains, due to oil or other substances, must be promptly removed, before being absorbed in depth by the wood. Thus, we recommend regular care and maintenance.

For information on the compatibility of the collection's coverings with each product, please refer to the [compliance sheet](#) provided in the "Materials" section of the website.

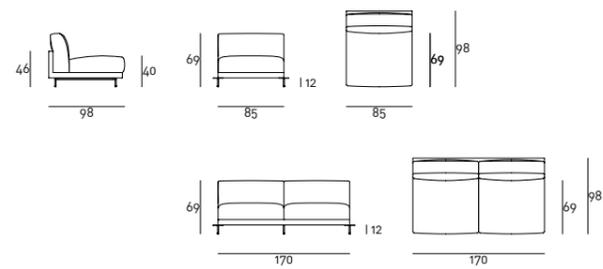
For leather coverings the "Leather A" or "Leather B" Maintenance Kit is included with the product.

**Technical Drawings**

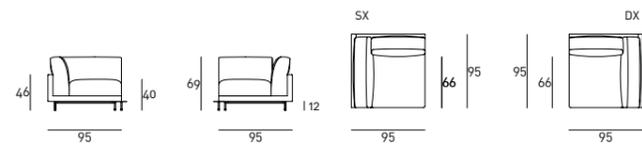
Terminal element with right/left armrest



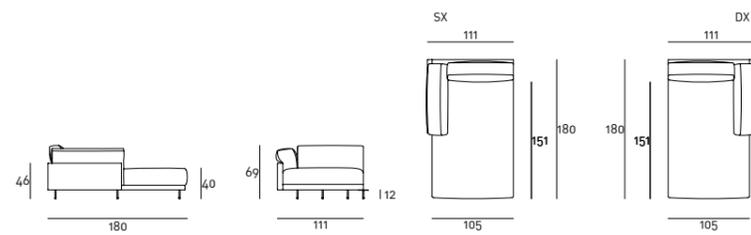
Element without armrest



Corner element

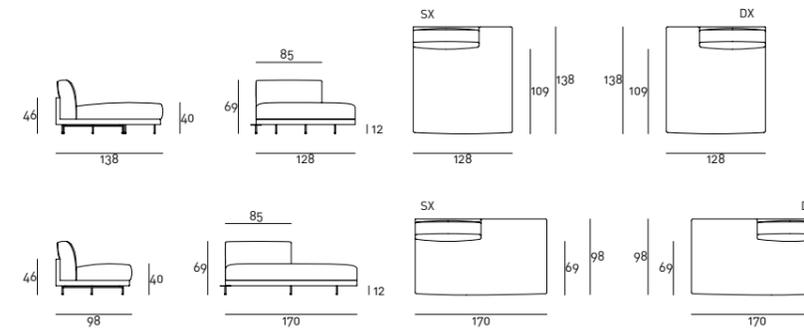


Long seat with right/left armrest

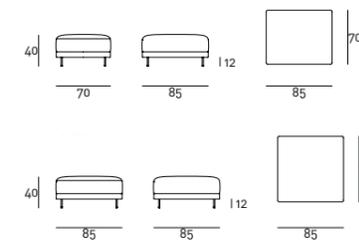


**Technical Drawings**

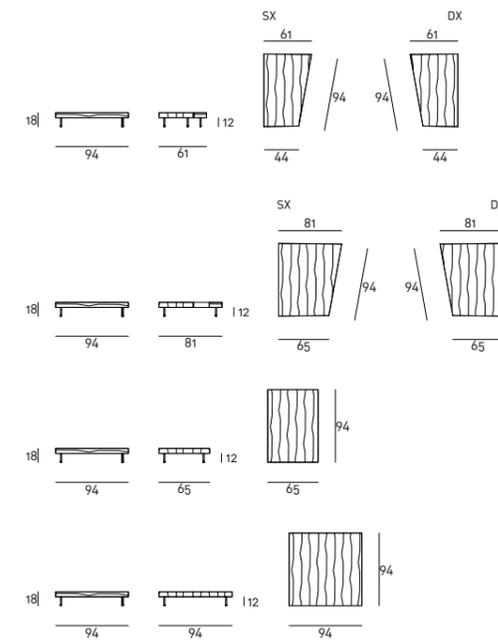
Island element



Footrest



Coffee table

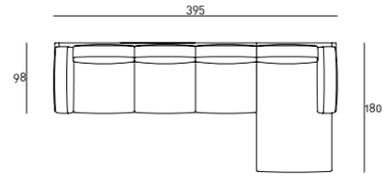


Loose Cushion



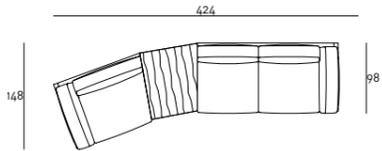
**Examples of Compositions**

Composition 01



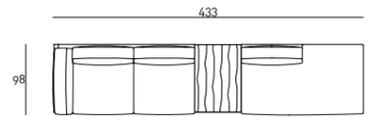
ECOT281 SX  
ECOS180 DX

Composition 03



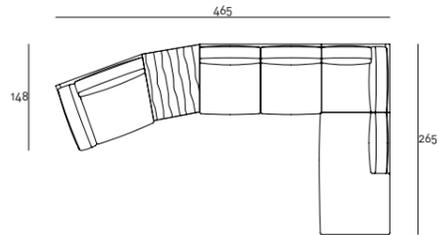
ECOT126 SX  
ECOV081 SX  
ECOT196 DX

Composition 05



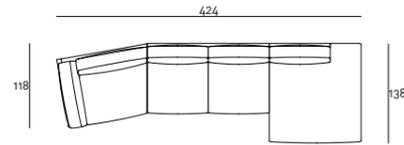
ECOT196 SX  
ECOV065  
ECOE1701

Composition 07



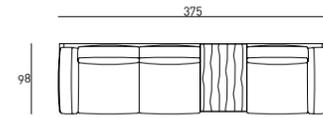
ECOT281 SX  
ECOA095  
ECOE085  
ECOV081 DX  
ECOT126 DX

Composition 02



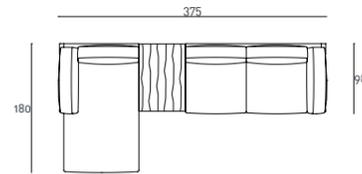
ECOT126 SX  
ECOE170  
ECOE128 SX

Composition 04



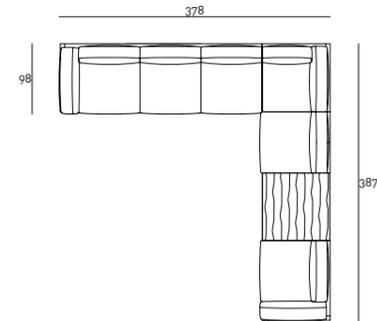
ECOT196 SX  
ECOV065  
ECOT111

Composition 06



ECOS180 SX  
ECOV065  
ECOT196 DX

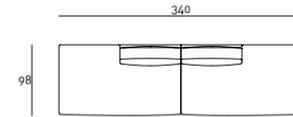
Composition 08



ECOT281 SX  
ECOA095  
ECOE085  
ECOV081 DX  
ECOT126 DX

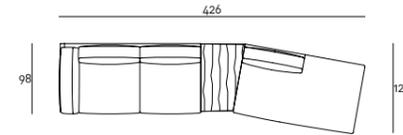
**Examples of Compositions**

Composition 09



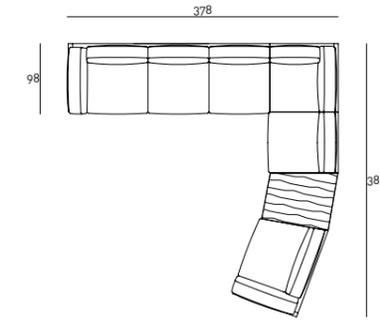
ECOE1701 SX  
ECOE1701 DX

Composition 11



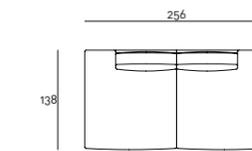
ECOT196 SX  
ECOV061 SX  
ECOE1701 DX

Composition 10



ECOT281 SX  
ECOA095  
ECOE085  
ECOV081 DX  
ECOT126 DX

Composition 12



ECOE128 DX  
ECOE128 SX

The commercial codes refer to the elements chosen in the above-proposed compositions.

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